## Treadmill Meeting Minutes

A meeting was held July 8, 1981 at ILC Nova building conference room concerning the STS-2 Treadmill. Dr Thornton briefed attendees on the general operation of the Treadmill and potential problem for use in a space environment. The following were questions asked and the action required to answer them.

- 1. ILC will use actual trealdmill to generate an envelope drawing showing dimensions and mounting points and center of gravity.
- 2. ILC will layout a mounting boss to attach treadmill to floor in Orbiter and allow a 2" minimum clearance from treadmill to floor.
- 3. ILC to generate drawing of interface fixture to attach treadmill to orbiter floor.
- 4. Action give to Dick McComb to supply 12 ea. hold down fitting P/N

  10133-52 from Rockwell. # 225 ea connectors

  ME 161-20

  45 ea studs
- 5. ILC to set up treadmill and mounting fixture for vibration (launch loads) and stress analysis.
- 6. ILC through Dick McComb to obtain Rockwell drawings of floor layout on OV-102 Orbiter.
- 7. ILC to get with Dr. Thornton and develope harness (bungee tie down) interfaces on treadmill.
- 8. Action for Mr. Whitmore to supply ILC with list of materials used in the fabrication of the treadmill.
- 9. Mr. Whitmore to remove all grease or use acceptable grease.
- 10. ILC check PRD for waivers to the 8080 standards.
- 11. Have Mr. Whitmore to self locking 1/4-20 heli coils to all eight attachment points.
- 12. Have Mr. Whitmore to develope and fabricate tension structures to more positively secure side panels.
- 13. Mr. Whitmore will provide means to secure vernier adjuster.
- 14. ILC to perform fit check of treadmill to Orbiter floor interface to OV-102 Orbiter.
- 15. ILC to determine where the use of loctite would be needed.
- 16. ILC to draw a top asembly drawing of treadmill.
- 17. Gil Perez will generate VCM and Certification report.

- 18. ILC to add velcro to back of speedometer for attachment to Orbiter walls.
- 19. Coordination with Miles McClune for stowage of bungee and speedometer.

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20. Revision A to the CCBD will update Flight Manifest to add treadmill.

The Program Plan and ROM is required on July 13, 1981. A meeting is scheduled between ILC, Mr. Whitmore, and Dr. Thornton the morning of July 13, 1981.